

产品规格书

Product Specification

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客户名称 Customer: _____
客户部件号 Customer Part No. : _____

规格书确认 Specification For Approval

确认者 Approval by

签名或盖章 Signature: _____ 日期 Date: _____

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1. 一般特性 General Characteristics:

1.1 适用范围 Application	该规格书指微动开关的一般使用范围 This specification is applied to the micro switch for general applications.
1.2 使用温度范围 Operating Temperature Range	-25° C to +120° C
1.3 使用相对湿度范围 Operating Relative Humidity Range	≤96% RH, +40° C
1.4 实验条件 Test Conditions	若没有特别说明, 则试验大气条件如下: Unless otherwise specified, the atmospheric conditions for making measurements and tests are as follows: 环境温度 Ambient Temperature: 5-35° C 大气压力 Air Pressure: 86-106 Kpa 相对湿度 Relative Humidity: 45-85% RH

2. 外观, 结构及尺寸 Appearance, Structure and Dimensions:

2.1 外观 Appearance	产品外观良好, 无锈蚀、裂纹和镀层缺陷。 The switch shall have good finishing, and no rust, crack or plating defects.
2.2 结构及尺寸 Structure and Dimensions	参见产品图纸 Refer to individual product drawing
2.3 标识 Markings	参见产品图纸。 Refer to individual product drawing.
2.4 防护等级 International Protection code	参见产品图纸。 Refer to individual product drawing.

3. 额定负荷及寿命 Ratings and Life:

额定负荷 Ratings	机械寿命 Operating life without load	负荷寿命 Operating life with load
参见产品图纸 Refer to individual product drawing	500,000 次 cycles	参见产品图纸 Refer to individual product drawing

4. 电气性能 Electrical Characteristics:

	项目 Item	标准 Criteria	实验方法 Test Method
4.1	绝缘电阻 Insulation Resistance	100MΩ Min.	在相互绝缘的所有端子之间及各接线端子与外露的非载流金属零件之间加载 500V 直流电, 持续时间 60 ± 5 秒。 500V DC voltage is applied between each pair of terminals, and between the terminal and the metal frame for 60 ± 5 Sec.
4.2	抗电强度 Dielectric Voltage	无击穿现象发生 No dielectric breakdown shall occur	在相互绝缘的所有接线端子之间加载 1000V(50-60Hz, 泄漏电流 10mA) 交流电, 各接线端子与外壳或非载流金属零件之间加载 1500V(50-60Hz, 泄漏电流 10mA) 交流电, 持续时间 60±5 秒。 1000V(50-60HZ, 10mA) alternate current load is applied between open terminals connected with wires; or 1500V(50-60HZ, 10mA) alternate current load is applied between frame and terminal or between metal parts, for 60 ± 5 Sec.

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5. 机械性能 Mechanical Characteristics:

项目 Item	标准 Criteria	实验方法 Test Method
5.1 操作力 Operating Force	参见产品图纸 Refer to individual product drawing	在操作元件末端沿操作方向均匀施加静载荷，使操作元件转换到动作位置 A static load shall be applied to the tip of actuator in operating direction to change the component to operating position
5.2 回复力 Releasing Force	参见产品图纸 Refer to individual product drawing	在操作元件末端沿操作方向均匀减少静载荷，使操作元件从动作位置转换到释放位置。 A static load shall be reduced to the tip of actuator in operating direction to change component from operating position to release position.
5.3 操作位置 Operating Position	参见产品图纸 Refer to individual product drawing	开关发生转换时，操作元件末端到开关安装孔中心的距离 The distance from the end of operating component to the center of mount hole when switch is being transformed
5.4 行程 Travels	参见产品图纸 Refer to individual product drawing	从自由位置到动作位置的距离。 The distance from release position to operating position.
5.5 差程 Differential Travel	参见产品图纸 Refer to individual product drawing	从动作位置到释放位置的距离。 The distance from operating position to release position
5.6 超行程 Over travel	参见产品图纸 Refer to individual product drawing	驱动件从动作位置到全行程位置间的位移。 The displacements of actuator form operation to total travel position.
5.7 接线端强度 Terminal Strength	端子无松动，损坏及绝缘层的破裂 Shall be free from terminal looseness, damage and insulator breakage. 电气性能应符合第 4.1, 4.2 的要求 The electrical performance Requirements specified in Section 4.1, 4.2 be satisfied.	以 2550gf/25N 作用力沿轴向逐渐施加于接线端末端，作用力方向为离开开关向外指向，保持 60 秒，每个接线端子测量一次。 A static load of 2550gf/25N shall be applied to the tip of terminal in a desired direction for 60 Sec. The test shall be done once per terminal.
5.8 耐焊接热 Solder Resistance	实验后 After test: 1. 功能和结构 Function and construction 2. 抗电强度 Dielectric Strength A) At 1000 VAC/minute, can not breaking between Live Part. B) At 1500 VAC/minute, can not breaking between Live Part and Screw. 3. 绝缘电阻 Insulation Resistance At 500VDC/minute Insulation Resistance >100MΩ	焊接温度 Temperature: Max. 260℃, 焊接时间 Time: 5 sec Max

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6. 寿命试验 Durability Characteristics:

项目 Item	标准 Criteria	实验方法 Test Method
6.1 机械寿命 Operating Life without Load	实验后 After test: 绝缘电阻: 10MΩ Min Insulation resistance: 10MΩ Min	在不带负荷的条件下, 在寿命试验设备上连续转换 500,000 次, 30-60 次 /分钟。 500,000 cycles of operation shall be performed continuously at a rate of 30-60 cycles per minute without load.
6.2 负荷寿命 Operating Life with Load	抗电强度: AC 500V 60±5 秒 Withstand voltage AC 500V, 60±5Sec 开关外观及结构应无损坏 The switch shall be free from abnormalities in appearance and construction.	UL(UL1054): 在产品图纸标示负荷的条件下, 在寿命试验设备连续转换 6,000 次, 6-10 次 / 分。 CQC(GB15092.1)/ENEC(EN61058-1): 在产品图纸标示负荷的条件下, 在寿命试验设备上连续转换 10,000 次, 15 次/分。 UL(UL1054):6,000 cycles of operation shall be performed continuously at a rate of 6-10 cycles per minute with load as follow: Refer to individual product drawing(Resistive Load) ENEC(EN61058-1)/CQC(GB15092.1): 10,000 cycles of operation shall be performed continuously at a rate of 15 cycles per minute with load as follow: Refer to individual product drawing (Resistive Load)

7. 耐候性能 Weather Proof Characteristics:

项目 Item	标准 Criteria	实验方法 Test Method
7.1 低温 Cold Proof	实验后 After test: 绝缘电阻: 10MΩ Min Insulation resistance: 10MΩ Min	试件在 -25±3° C 的温控箱内保持 96 小时, 然后在正常温度和湿度下恢复 2 小时, 并在此后 1 小时内对试品进行测量, 水滴应消失。 After testing at -25±3° C for 96 hours, the switch can stay under normal temperature and humidity conditions for 2 hours, and measurement shall be made within 1 hour after that. Water drops shall be eliminated.
7.2 高温 Hot Proof	抗电强度: AC 500V 60±5 秒 Withstand voltage AC 500V, 60±5Sec 开关外观及结构应无损坏 The switch shall be free from abnormalities in appearance and construction.	试件在 120±2° C 的温控箱内保持 96 小时, 然后在正常温度和湿度下恢复 2 小时, 并在此后 1 小时内对试品进行测量。 After testing at 120±2° C for 96 hours, the switch can stay under normal temperature and humidity conditions for 2 hours and measurement shall be made within 1 hour after that.
7.3 恒定湿热 Moisture Resistance		试件在 40±2° C, 90-95%RH 的温控箱内保持 96 小时, 然后在正常温度和湿度下恢复 2 小时, 并在此后 1 小时内对试件进行测量, 水滴应消失。 After testing at 40±2° C, 90-95% RH for 96 hours, the switch can stay under normal temperature and humidity conditions for 2 hours, and measurement shall be made within 2 hour after that. Water drops shall be eliminated.

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7.4	温度转换 Temperature Cycling		<p>试件按下述实验条件试验 4 个循环，然后在正常温度和湿度下恢复 2 小时，并在此后 1 小时内对试品进行测量，水滴应消失。</p> <p>After 4 cycles of following conditions, the switch can stay under normal temperature and humidity conditions for 2 hours, and measurement shall be made within 1 hour after that. Water drops shall be eliminated.</p>
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8. 开关材料表 BOM:

序号 No.	零部件名称 Parts Name	数量 Quantity	材料, 规格 Material and Specifications	防火等级 Prevent fire grade	备注 Remarks
1	胶盖 Cover	1	PBT	UL94V-0	
2	胶壳 Case	1	PBT	UL94V-0	
3	按挚 Plunger	1	PBT	UL94V-0	
4	密封圈 Sealed circle	1	Silicone Rubber		
5	防水壳 Waterproof Case	1	PBT	UL94V-0	
6	COM 端子 COM Terminal	1	Cu Alloy		Ag-PLATED
7	弹簧 Spring	1	SWP-B		
8	动片 Moving Plate	1	Cu Alloy		Ag-PLATED
9	动片触点 Contact Point	1	Ag Alloy		
10	NCO 端子触点 Terminal Contact	2	Ag Alloy		
11	NC 端子 NC Terminal	1	Cu Alloy		Ag-PLATED
12	NO 端子 NO Terminal	1	Cu Alloy		Ag-PLATED
13	导线 Conductor	3	UL1007 20AWG		
14	密封胶水 Sealed gluewater	1g	Epoxy Resin		

注意事项 Precautions for use:

1. 一般事项 General:

本产品主要用于自动化装置，视像装置，家用电器，信息装置及通讯装置等常用电子设备中；如果该产品要用于其它具有更高安全性及可靠性的耐久性设备中（如生命维持装置，宇宙航空装置，防灾及安全性装置）时，请确认是否合用，或者同我方了解详细情况。

The product is used mainly in electronic devices such as automotive devices, visual devices, home electrical appliances, information devices and communication settings. If the products is intended to be used for other endurance equipments requiring higher safety and reliability such as life support system, space and aviation devices, disaster and safety system, it's necessary to make verification of conformity or contact us for the details before using.

2. 焊接安装 Soldering and assembly:

(1) 焊锡条件应按照实际的对应条件予以确认。

The soldering conditions should be confirmed according to the actual production environment.

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(2) 焊锡工序完成后，不要尝试用溶剂或类似物品清洗开关。

Don't try to clean the switch with a solvent or similar substance after the soldering process.

(3) 开关焊锡后，还有热量时，请不要操作开关。

Don't operate the switch if it still has heat after soldering.

(4) 如使用水溶性助焊剂，可能会导致开关破损，因此应确保不要用这种助焊剂。

The switch might be damaged if using the water-soluble flux, so make sure not to use such kind of flux.

3. 安装构造，机械设计 Assembly structure and Mechanical design:

(1) 线路板上安装孔及安装图示的尺寸都须参照工程图中所建议的尺寸。

The dimensions for the holes and the pattern on PCB should refer to the recommended dimensions on the engineering drawing.

(2) 如果施超出规定值的较大重力于开关上，会导致开关破损，所以应特别小心防止开关承受超出规定值的较大重力。
The switch might be broken if there is stress stronger than the specified is given on it. Take special care not to stress the switch beyond its specification.

(3) 把本公司的产品和其它产品配合使用时，请客户确认必须适合的规格、法规或规定。另请客户自身确认本公司产品装到客户使用的系统、机械、装置上的适用性。如果想变更开关使用条件，请预先与本公司进行协商。

If the switch is being used together other products, please confirm the compatibility of the specification, laws and regulations. Please also confirm the compatibility of switch to be installed in the systems, machines and devices used by customer. If you want to change the operating conditions of the switch, please consult with us in advance.

4. 使用环境 Operating Environment

(1) 如果该产品常用于产生硫化气体的硫性热源周围或有汽车废气存在的地方，应特别留意，因为开关性能可能会受到影响；

If the product is always used near sulfurate hot spring where sulfide gas is generated or in a place where exhaust gas from automobiles exists, it's necessary to pay more attention because the switch performance may be affected.

(2) 如果在安装开关的模组内有以下所描述的部件材料，需遵循以下要求：

If the below parts or materials are used in the module where the switch is installed, directions below should be followed:

A. 部品、橡胶材料、粘合剂、包装材料及用于装置内机械部件上的润滑油剂等，不要使用那些可能会产生硫化气体或氧化气体的材料。

For parts, rubber materials, adhesive agents, packing material and grease used for the mechanical part of the device, don't use any material that may generate gas of sulfurization or oxidization.

B. 当有用到磷橡胶、润滑油、粘合剂及油脂时，应使用不会产生低分子磷氧烷气体的材料，因为低分子磷氧烷气体在开关接触部位形成二氧化磷层而引起接触不良，如有用到（如涂料剂等化学溶剂），请预先告知我方。

If silicon rubber, grease, adhesive agents and oil are used, choose the material that will not generate low molecular siloxane gas, because the low molecular siloxane gas may form silicon dioxide coat on the switch contact part, resulting of failing contact.

5. 保存方法 Storage Method:

(1) 为防止本产品的性能劣化和耐焊性等性能受到影响，请保管在以下的条件和环境下：

In order to protect the switch performance and the soldering conditions, it should keep the switch under the following conditions:

A. 温度 -10°C 以上，+40°C 以下，湿度 85% 以下的环境。

Temperature of -10°C to +40°C, with humidity lower than 85%RH;

B. 避免保存在含有腐蚀性气体等的空气中。

Avoid storing in the environment containing corrosive gas;

C. 产品购入后，长期保管不可超过 6 个月以上。

After purchasing, the storage period should not exceed 6 months.

D. 避免保存在日光能直射的场所。

Avoid keeping it in the location with direct sunlight.

(2) 在不施加负重外力的包装状态下进行保管。

Store using the standard packing without exerting force.

(3) 保存标准为 3 个月，限度为 6 个月以内，请尽早使用。打开包装后，有剩余品时，应将剩余部分以胶袋包装好以同外界隔离，请进行合适的防湿，防腐蚀气体等处理后进行保管。

The standard storage period is 3 months, with maximum up to 6 months, preferably to be used as soon as possible. After opening the package, you should put the remaining switches in a plastic bag to prevent from damp and corrosive

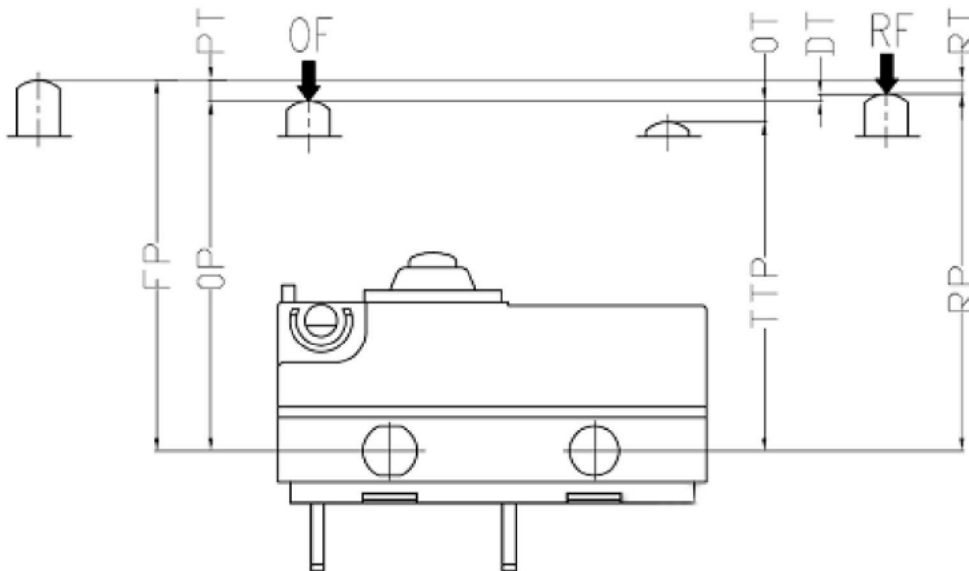
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gas.

6. 其它 Others:

请特别注意严格遵守以下的禁止事项及注意事项 Please take good care to comply with the following guidelines:

- (1) 关于火灾, 冒烟的禁止事项 The prohibited practices where there is fire and fume:
 - A 超过额定负荷使用时, 有发生火灾的可能性, 故请切勿超负荷使用。
It might catch fire if the rating exceeds the specifications. Never use the switch beyond the rating.
 - B 如果有误使用、异常使用等有可能超过额定电流的话, 请采取对策. 如:通过设置保护电路等切断电流。
If the rating may exceed due to some abuse or abnormal usage, please take protective measures such as protective circuit to shut down the circuit.
- (2) 对于追求安全性产品的注意事项 Precautions to the products requiring special safety:
 - A 对于产品品质我司以期万全, 但有可能发生寿命等故障形式, 如性能劣化、短路、常开等。因此, 在设计追求安全性产品的时候: “对于零件单一故障, 产品会出现什么故障”。请进行事前检讨。
Though we are confident in switch quality, we can't deny the possibility that there could be failure due to inferior performance, short or open circuit. Therefore, when designing the product requiring special safety, please verify in advance what effects would show on your product in case the switch alone may fail.
 - B 准备保护电路、保护装置的系统以谋求安全。
Prepare the system with protective circuit and protective devices for safety purposes.
 - C 准备安全备用电路, 使单一的故障不会导致整体系统的失效, 以确保安全性。
Prepare safety standby circuit to preclude the whole system failure that may result from specific failure.
- (3) 开关安装时使用 M2.2 的螺钉和平型垫圈, 建议使用带扭矩刻度的螺丝刀, 扭矩范围 0.1~0.2N.cm(1.0~2.0Kgf.cm)。
Use M2.2 mounting screws with plane washers to securely mount the switch. Tighten the screws to a torque of 0.1 to 0.2N.cm(1.0 to 2.0 Kgf.cm).
- (4) 操作件位置的设置以超行程(OT 值)的 70%~100%为适宜。
Make sure that the operating stroke is 70% to 100% of the rated OT distance .
- (5) 操作件的容许操作速度 0.1~1000mm/Sec. 避免施加冲击载荷。
The allowance operating speed of operation piece should be at 0.1~1000mm/Sec.



- OF :Operating Force
- RF :Release Force
- OP :Operating Position
- FP :Free Position
- OT :Over Travel
- PT :Pre Travel
- TTP:Total Travel Position
- RP :Release Position
- DT :Differential Travel



